



Made in the Heartland of America Serving the World Engineering & Manufacturing Solutions

EC - Series Electronic Control Box

APPLICATION:

Proportionally control the speed and direction of hydraulic motors and cylinders. This low cost unit can be configured in multiple ways to cover many applications.



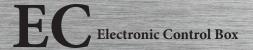








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FEATURES:

- Rugged aluminum box construction.
- Heavy-duty foot brackets for quick and secure mounting.
- Color keyed SAE automotive grade wire leads for easy wiring and identification.
- Different potentiometers, power switches, LEDs and connector configurations.
- Single Pulse width modulated (PWM) output.
- Weatherproof seals on power switch, potentiometer, fuse holder, wire bushing and box lid.
- Externally mounted fuse holder for quick and easy fuse change to protect against over current conditions.
- Input protection from voltage transients, load dumps, 2-battery jumps and reverse polarityhook-ups.
- Power switches are separate from main control knob for turning valve on and off without loss of flow setting.
- Circuit board is coated with a conformal coating to protect against moisture.
- Customization for OEM customers is available. Consult factory.

SPECIFICATIONS:

Voltage Supply	12.7-18 VDC
PWM Output Current	1.0 Amps Max Continuous
PWM Output Frequency	100Hz +/- 10 Hertz
Environmental Ratings	IP65 / NEMA 4
Operating Temperature	-40°C - 80°C (-40°F - 176°F)
Storage Temperature	-40°C - 80°C (-40°F - 176°F)
Approximate Weight	1.4 lbs. (0.64 kg).

GENERAL INFORMATION:

The Brand, electronic control box is designed to proportionally adjust the Brand EFC-Series valves and other proportional valves that meet the appropriate specifications. The controller's design makes it suitable for use outdoors or indoor environments. The box has weather proofing features to help it function in the elements.

The main control knob is used to linearly adjust the current going through the solenoid on the valve. A large knob and a single turn potentiometer with a large degree of rotation gives smooth and precise adjustments. The controller is Pulse Width Modulated (PWM), which helps reduce the effects of hysteresis.

100% of all controls are tested prior to leaving the factory. All tests are performed with up to date, state of the art test equipment that is calibrated to NIST standards by an independent laboratory on a yearly basis.

COMMON MODEL CODES:

EC1201	Electronic control box
EC1201I	Electronic control box with LED



CREATING A MODEL CODE:

SERIES: -

OPERATING VOLTAGE: -

12 - 12VDC

POTENTIOMETER: -

01 - Single Turn - 312° roation (See Figure 1)

03 - 3 Turn - 1080° roation (See Figure 2)

05 - 5 Turn - 1800° roation (See Figure 3)

07 - 10 Turn - 3600° roation (See Figure 4)

LED INDICATOR (See Figure 5):

L - Red LED (Single, when SPST switch is selected)

M - Green LED (Single, when SPST switch is selected)

N - Red LED (Top & Bottom, when DPDT switch is selected)

P - Green LED (Top & Bottom, when DPDT switch is selected)

Q - Red LED (Top) / Green LED (Bottom), when DPDT switch is selected)

R - Green LED (Top) / Red LED (Bottom), when DPDT switch is selected)

POWER SWITCH: () indicate momentary function

Omit - ON-NONE-OFF (SPST)

1 - (ON)-NONE-OFF (SPST)

2 - ON-OFF-ON (DPDT)

3 - (ON)-OFF-(ON) (DPDT)

4 - (ON)-OFF-ON (DPDT)

5 - ON-OFF-(ON) (DPDT)

Wire/Cable Bushing Location #1 Mandatory Selection (See Figure 6 & 8):=

1A - 2 Wires - Flying leads 2-Way Weather Pack, Plug, Female Terminals

1C - 2 Wires - Flying leads 2-Way Metri-Pack 150 Series, Plug, Female Terminals

1E - 2 Wires - Flying leads 2-Way Deutsch DT Series, Plug, Female Terminals

1G - 2 Wires - Flying leads 2-Way Molex ML-XT Series, Plug, Female Terminals

2A - 2 Wires - Multi Conductor Cable 2-Way Weather Pack, Plug, Female

2C - 2 Wires - Multi Conductor Cable 2-Way Metri-Pack 150 Series, Plug, Female Terminals

Connector for Optional Power Bushing If Power Bushing is selected an option code must be selected Location #2

(See Figure 8):

OMIT - No Connector or Optional Power Bushing was not selected

B - 2-Way Weather Pack, Receptacle, Male Terminals

D - 2-Way Metri-Pack 150 Series, Receptacle, Male Terminals

F - 2-Way Deutsch DT Series, Receptacle, Male Terminals

H - 2-Way Molex ML-XT Series, Receptacle, Male Terminals

J - 3-Way John Deere Power Connector Must use bushing location #1 Multiconductor (Option 2)

K - 3-Way AMP CPC Circular Power Connector Must use bushing location #1 Multiconductor (Option 2)

L - Fused Power/Cigarette Lighter Plug Must use bushing location #1 flying leads (Option 1)

Optional Power Bushing Location #2

(See Figure 7):

Omit - No Bushing

1 - Flying leads

2 - Multiconductor cable

Wire/Cable Bushing Location #1 Mandatory Selection (See Figure 6 & 8) continued:

2E - 2 Wires - Multi Conductor Cable 2-Way Deutsch DT Series, Plug, Female Terminals

2G - 2 Wires - Multi Conductor Cable 2-Way Molex ML-XT Series, Plug, Female Terminals

3M - 4 Wires - Flying leads 4-Way Weather Pack, Plug, Female Terminals

3N - 4 Wires - Flying leads 4-Way Metri-Pack 150 Series, Plug, Female Terminals

3P - 4 Wires - Flying leads 4-Way Deutsch DT Series, Plug, Female Terminals

3Q - 4 Wires - Flying leads 4-Way Molex ML-XT Series, Plug, Female Terminals

4M - 4 Wires - Multi Conductor Cable 4-Way Weather Pack, Plug, Female Terminals

4N - 4 Wires - Multi Conductor Cable 4-Way Metri-Pack 150 Series, Plug, Female Terminals **4P -** 4 Wires - Multi Conductor Cable 4-Way Deutsch DT Series, Plug, Female Terminals

4Q - 4 Wires - Multi Conductor Cable 4-Way Molex ML-XT Series, Plug, Female Terminals

5R - 6 Wires - Flying leads 6-Way Weather Pack, Plug, Female Terminals

5S - 6 Wires - Flying leads 6-Way Metri-Pack 150 Series, Plug, Female Terminals

5T - 6 Wires - Flying leads 6-Way Deutsch DT Series, Plug, Female Terminals

5U - 6 Wires - Flying leads 6-Way Molex ML-XT Series, Plug, Female Terminals

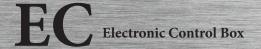
6R - 6 Wires - Multi Conductor Cable 6-Way Weather Pack, Plug, Female Terminals

6S - 6 Wires - Multi Conductor 6-Way Metri-Pack 150 Series, Plug, Female Terminals

6T - 6 Wires - Multi Conductor Cable 6-Way Deutsch DT Series, Plug, Female Terminals

6U - 6 Wires - Multi Conductor Cable 6-Way Molex ML-XT Series, Plug, Female Terminals





CREATING A MODEL CODE INFORMATION: LED INDICATOR:

• If 2 LEDs are selected you must select a DPDT power switch

WIRE/CABLE BUSHINGS:

- Wire/Cable bushing location #1 is a mandatory selection
- Wire/Cable power bushing location #2 is optional
- Flying leads and multi conductor cables are 18" long

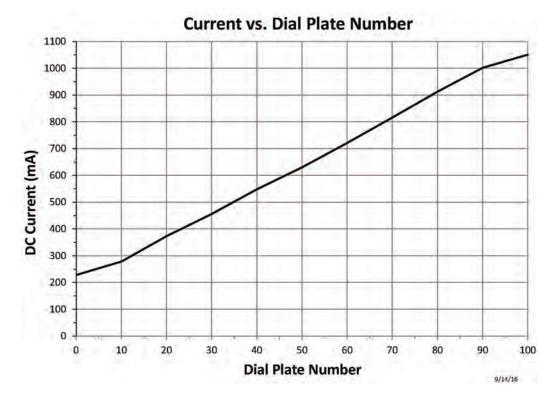
PARTS LIST:	Note: () indicate momentary function
	Surface mount PCB standoff
E1034	Mounting foot hex nut
E1049	Panel mount fuse holder
E1050	Knob, Black
E1071	Potentiometer shaft seal
E1466	
E1726	Fuse 1.5 amp
E1758	Switch boot seal
	Single Turn Long Life Potentiometer, 10K w/6" Leads
E1953	Mounting foot lock washer
E2170	LED, Panel Mount, Red
	3 Long Life Potentiometer, 10K w/6" Leads
E2833	Power switch, SPST, (ON)-NONE-OFF, screw terminals
E2834	Power switch, DPDT, ON-OFF-(ON), screw terminals
	LED, Panel Mount, Green
	5 Long Life Potentiometer, 10K w/6" Leads
	10 Long Life Potentiometer, 10K w/6" Leads
P1158	Mounting foot bracket

ACCESSORIES LIST:

120VAC Wall-mount power supply with 6 ft. c rd. Flying leads
w/loose Quick Disconnect Terminals
120VAC Wall-mount power supply with 6 ft. c rd. Weather Pack,
2-Way, Plug, Female Terminals
120VAC Wall-mount power supply with 6 ft. c rd. Metri-Pack 150
Series, 2-Way, Plug, Female Terminals
120VAC Wall-mount power supply with 6 ft. c rd. Deutsch DT
Series, 2-Way, Plug, Female Terminals
120VAC Wall-mount power supply with 6 ft. c rd. Molex ML-XT
Series, 2-Way, Plug, Female Terminals

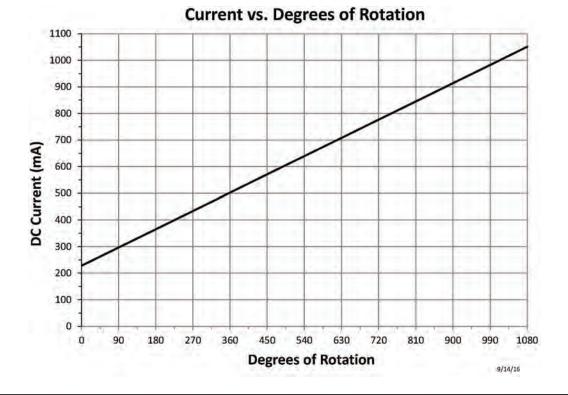
EC1201 SERIES CURRENT VS. DIAL PLATE:

Figure 1



EC1203 SERIES CURRENT VS. DEGREES OF ROTATION:

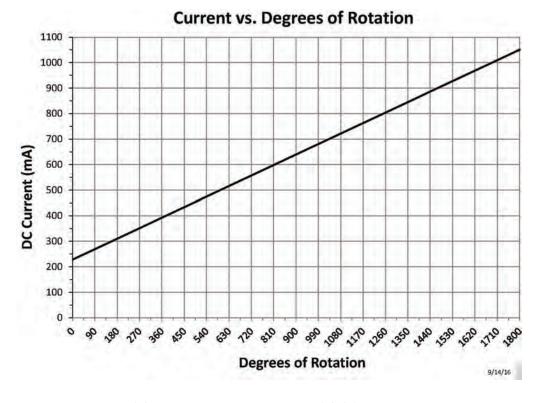
Figure 2





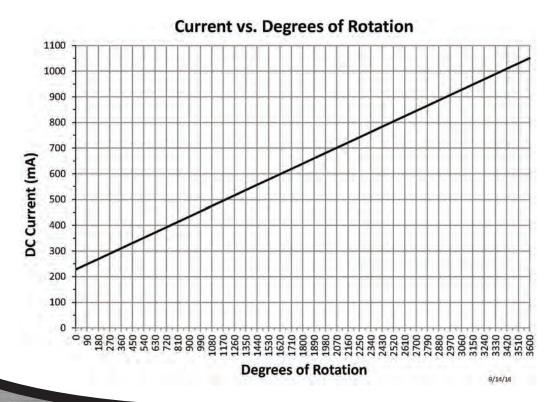
EC1205 SERIES CURRENT VS. DEGREES OF ROTATION:

Figure 3



EC1207 SERIES CURRENT VS. DEGREES OF ROTATION:

Figure 4



KNOB, SWITCH AND LED LAYOUTS:

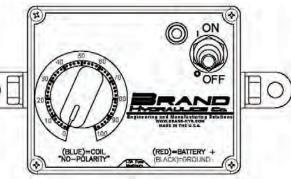
Figure 5 EC1201



EC1203 EC1205 EC1207



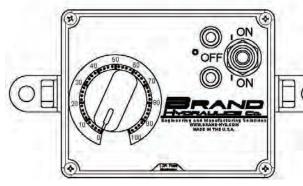
EC1201L



EC1203L EC1205L EC1207L



EC1201N2



EC1203N2 EC1205N2 EC1207N2

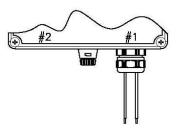




Electronic Control Box

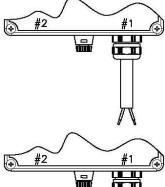
WIRE/CABLE BUSHING LOCATION #1:

Figure 6



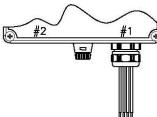
Option	Code
1	*

Wire/	Cable Bushings
Bushing Location	Bushing Type
Bushing #1	2 Wires - Flying Leads Wire



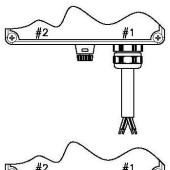


Wire/	Cable Bushings
Bushing Location	Bushing Type
Bushing #1	2 Wires - Multi Conductor Cable



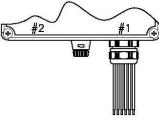
Option Code 3*

Wire/	Cable Bushings
Bushing Location	Bushing Type
Bushing #1	4 Wires - Flying Leads Wire



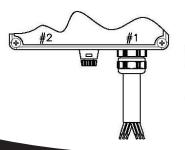


Wire/	Cable Bushings
Bushing Location	Bushing Type
Bushing #1	4 Wires — Multi Conductor Cable



Option Code 5*

Wire/	Cable Bushings
Bushing Location	Bushing Type
Bushing #1	6 Wires — Flying Leads Wire

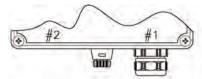


Option Code 6*

Wire/	Cable Bushings
Bushing Location	Bushing Type
Bushing #1	6 Wires - Multi Conductor Cable

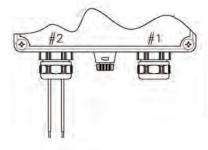
WIRE/CABLE BUSHING LOCATION #2:

Figure 7



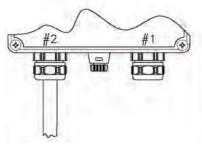


Wire/Ca	ble Bushings
Bushing Location	Bushing Type
Bushing #1	Option Code **
Bushing #2	NONE





Wire/Cable Bushings				
Bushing Location Bushing Type				
Bushing #1 Option Code **				
Bushing #2	2 Wires - Flying Leads Wire			





Wire/C	able Bushings
Bushing Location	Bushing Type
Bushing #1	Option Code **
Bushing #2	Multi Conductor Cable

EC Electronic Control Box

CONNECTORS:

Figure 8





Delphi Wed	other Pack, 2—W	ay Plug, Female	Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E1059	12015792
Seal	2	E1063	12015323
Terminal	2	E1061	12089188





Delphi Weath	ner Pack, 2-W	ay Receptacle,	Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E1064	12010973
Seal	2	E1063	12015323
Terminal	2	E1065	12089040





Delphi Metri	-Pack 150, 2	—Way Plug, Fe	male Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E1357	12052641
TPA	1	E1360	12052634
Seal	2	E1358	12052924
Terminal	2	E1359	12048074





Delphi Metri—I	Pack 150, 2-	Way Receptacle	, Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E1648	12162000
TPA	1	E1360	12052634
Seal	2	E1358	12052924
Terminal	2	E1649	12045773





Deutsch	DT Series, 2-V	Vay Plug, Fema	le Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2534	DT06-2S
Wedge Lock	1	E2540	W2S
Terminal	2	E1827	0462-201-1614



1	Option	Code
ſ	-	
L	1,5	

Deutsch D	T Series, 2—Wa	y Receptacle,	Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E2824	DT04-2P
Wedge Lock	1	E2015	W2P
Terminal	2	E2016	0460-202-16141

CONNECTORS:



Option Code

Molex ML-	XT Series, 2-	-Way Plug, Femo	ale Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2825	93445-1102
Wedge Lock	1	E2827	93448-1003
Terminal	2	E2828	84525-0009



Option Code

Molex ML-X	CT Series, 2-Wo	ay Receptacle,	Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E2826	93444-1102
Wedge Lock	1	E2829	93447-1003
Terminal	2	E2830	84524-0004



Option Code

	John	Deere Mo	olded Po	wer Cable	, 3-
Description	Quantity	Brand P/N	MFG P/N	Terminal Letter	Wire
Cable	1	E2809	RE67013	Α	Red
				В	Blac

ver Cabl	e, 3-W	ау
Terminal Letter	Wire Color	Connection
Α	Red	+ VDC Input
В	Black	System Ground
С	Orange	Keyed + VDC





					Terminals
antity Br	and P/N	MFG P/N	Terminal Letter	Wire Color	Connection
1	E2247	206037-2	1	Red	+ VDC Input
7	F2248	206070-8	2	N/C	N/C
	attice the conservation	sectional and a section of the section of	3	Black	System Ground
	1	1 E2247 1 E2248	1 E2248 206070-8	1 E2247 206037—2 1 1 E2248 206070—8 2	1 E2247 206037—2 Letter Color 1 E2248 206070—8 2 N/C



Option Code

Description	Quantity	Brand P/N	Terminal Letter	Wire Color	Connection
Cable/Plug	1	E2831	Pin	Red	+ VDC Input
able/Plug	1	E2831	Pin Springs	Red Black	+ VDC I



Option Code

Delphi Wed	ither Pack, 4—W	ay Plug, Female	Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2838	12015798
Seal	4	E1063	12015323
Terminal	4	E1061	12089188



EC Electronic Control Box

CONNECTORS



























Option Code

Delphi Metri	-Pack 150, 4	—Way Plug, Fen	nale Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2840	12162144
TPA	1	E2842	12047948
Seal	4	E1358	12052924
Terminal	4	E1359	12048074

Deutsch	DT Series, 4-1	Way Plug, Femo	ıle Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2843	DT06-4S
Wedge Lock	1	E2759	W4S
Terminal	4	E1827	0462-201-1614

Molex ML-XT Series, 4-Way Plug, Female Terminals				
Description	Quantity	Brand P/N	MFG P/N	
Plug	1	E2845	93445-3102	
Wedge Lock	1	E2847	93448-3003	
Terminal	4	E2828	84525-0009	

Delphi W	eather Pack, 6-	Way Plug, Male	Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E1084	12015799
Seal	6	E1063	12015323
Terminal	6	E1061	12089188

Delphi Metr	i-Pack 150, 6	—Way Plug, Fe	male Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2849	12052848
TPA	1	E2851	12052850
Seal	6	E1358	12052924
Terminal	6	E1359	12048074

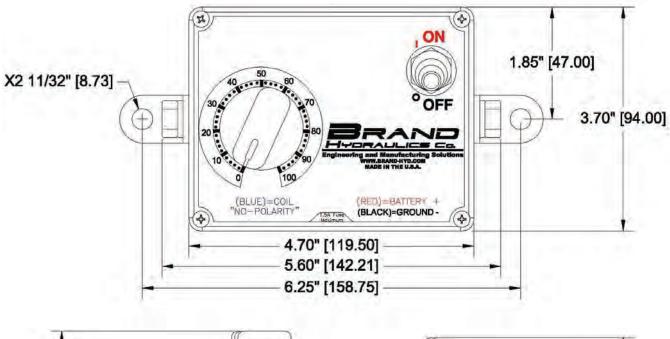
Deutsch	DT Series, 6-V	Vay Plug, Femo	ale Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2852	DT06-6S
Wedge Lock	1	E2548	W6S
Terminal	6	E1827	0462-201-16141

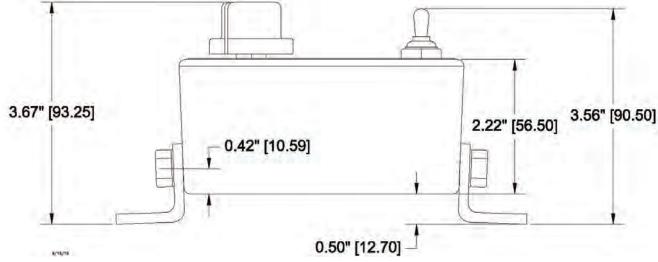
Molex ML—XT Series, 6—Way Plug, Female Terminals				
Description	Quantity	Brand P/N	MFG P/N	
Plug	1	E2854	93445-4102	
Wedge Lock	1	E2856	93448-4003	
Terminal	8	E2828	84525-0009	

DIMENSIONAL DATA: inches & [millimeters]

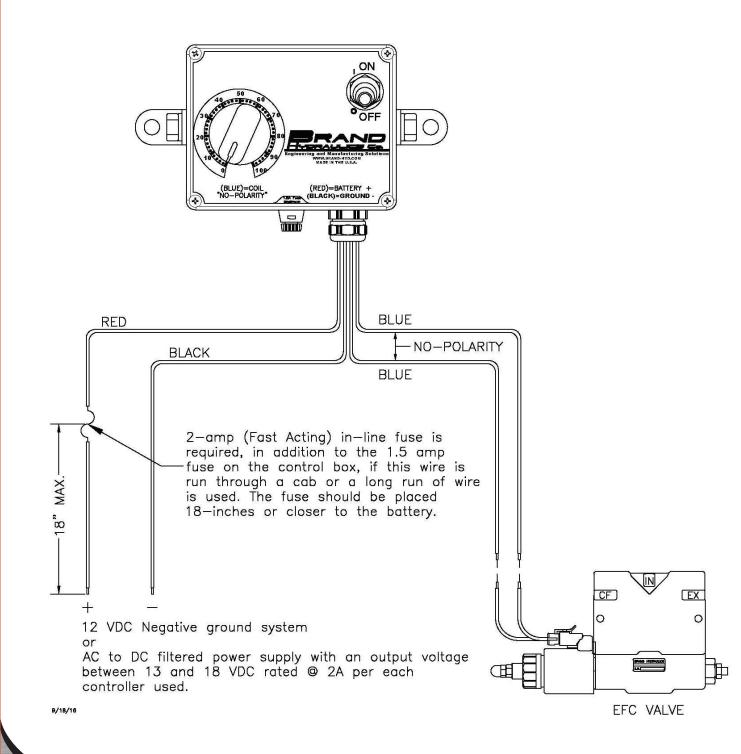
EC1201, EC1203, EC1205, EC1207 SERIES

EC1201 SERIES SHOWN

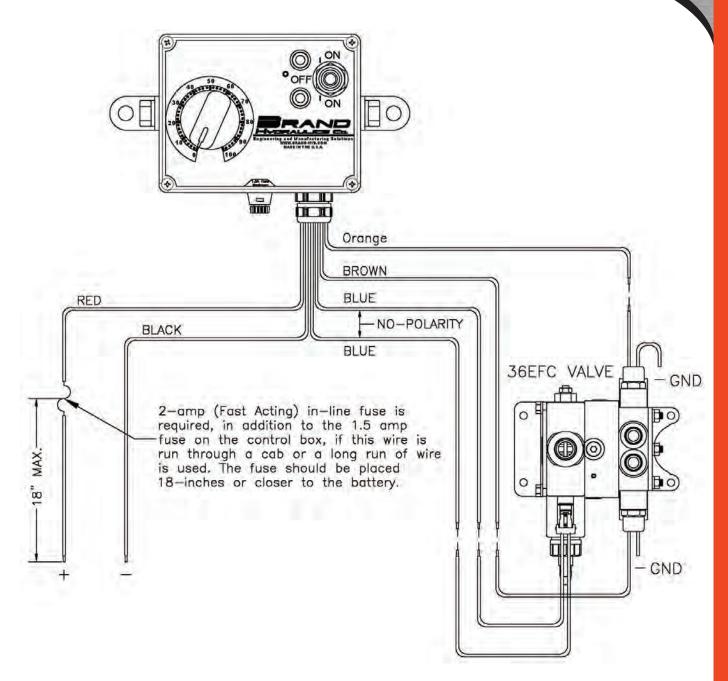




EC1201 SERIES WIRING DIAGRAM:



EC1201N2 SERIES WIRING DIAGRAM:



It is the purchaser's responsibility to determine the suitability of any Brand Hydraulics product for an intended application, and to insure that it is installed in accordance with all federal, state, local, private safety, health regulations, and codes and standards. Due to the unlimited variety of machines, vehicles, and equipment on which our products can be used, it is impossible for Brand Hydraulics to offer expert advice on the suitability of a product for a specific application. We believe that it is our customer's responsibility to undertake the appropriate testing and evaluation to prevent injury to the end user.

All product, product specifications and data are subject to change without notice to improve reliability, function or design or otherwise.

